

## **Frequently Asked Questions**

## **Revision F, September 2024**

# Q1: You removed the Rectifier tube in the Dyna-70 Ultimate Upgrade; isn't this is essential to the ST-70 sound signature?

There are lots of opinions on the use of Rectifier tubes. Often these "opinions" are just that and not based on sound engineering principles. In general, use of a Rectifier tube keeps the ST-70 "stock"- the way Dynaco designed it. For purists, we endorse using a "good" Rectifier tube in a stock ST-70, if that is what you appreciate and enjoy listening to. However, there are limits you already know about in access to "good" rectifier tubes, especially if you already own an ST-70 amplifier. Let's review several aspects of Rectifier tubes in ST-70's:

- First, supplies of RCA, Mullard, and Telefunken 5AR4/GZ34 Rectifier tubes are scarce. Not everyone can afford \$125+ (Q1/24) for a NOS Rectifier tube. Let's also face the reality that new production Rectifier tubes come from countries that are not friendly to the United States or "the West." The better, new production GZ34/5AR4 tubes such as Gold Lion, Sovtek or Tung Sol are well over \$50-60. Ideally, an ST-70 today needs 2 Rectifier tubes given how highly loaded it is and how poorly many new production GZ34's perform, leading to the next point.
- Second, most new production, imported 5AR4/GZ34's are not as well made as North American and Western European 5AR4/GZ34's were made. There are several new production 5AR4/GZ34's, which New-in-Box (NIB) can barely power an ST-70 without stressing the tube and blowing fuses.
   Search the internet; you will find many reports of NIB imported 5AR4/GZ34's that fail after a few weeks to a couple of months use in ST-70's. As a ST-70 owner, likely you have experienced this already.
  - If you are committed to using a Rectifier tube in your ST70, we suggest use of a Tung Sol,
     Sovtek or Gold Lion 5AR4/GZ34 for a new production Rectifier tube.
- Third, there some who argue that they prefer a Rectifier tube because it produces "sag" and "distortion" or it "sounds better." Here is the truth about Rectifier tubes in a piece of stereo equipment designed for high-fidelity sound reproduction: You want a dependable, stable, and consistent Power Supply system. You want as little, to no variation (sag, distortion, voltage drop, etc.) in the power supply of your stereo equipment PERIOD!
  - NOTE: Rectifier tubes in Guitar amplifiers are a different issue! <u>Often</u> Guitar players want their amplifiers to intentionally distort and "clip" upon command. However, musicians are creating music, not reproducing it. Musicians want sound "effects" to make their "signature" sound when they play. <u>This is exactly the opposite of what we want in sound reproduction from a stereo system.</u>

• Forth, in the 1960's some of the most iconic tube stereo amplifiers from renowned companies such as McIntosh, Dynaco, and Fisher and utilized solid-state Rectifiers in several amplifier designs. A sample list includes the following amplifiers / integrated amplifiers (most will agree these are some good sounding tube audio pieces):

Dynaco: SCA-35 & ST-35
Fisher: X-100-B, X-100-A
McIntosh: MC-225, -240 and -275

- Finally, the best reason for removing the 5AR4/GZ34 Rectifier is that it does not have enough current to power the 3 added 6SN7 tubes, even with elimination of the Rectifier tube, a stock ST-70 Power Supply system doesn't have the power to run all the heater filaments required in the Dyna-70 Ultimate Upgrade (Capt. Kirk: Scotty, we need more power!)
- In summary, most new tube amplifier-based audio designs today do not use a Rectifier tube and depend upon solid-state rectification for DC power. Here are a few examples of U.S. designed and manufactured stereo amplifiers with solid-state rectification:

Audio Research: VT-100, VT-200. VTM-200, REF-110, REF-150/150SE, REF 160M

Conrad Johnson: LP125sa, CL62/SE, CL120/SE Miller Audio LLC: Dyna-70 Ultimate ST-70 Upgrade

Rogue Audio: Stereo 90 /100, Atlas Magnum, Cronus Magnum, M-180

## Q2: You removed the Capacitor Can, why?

There was no single reason for eliminating the "cap can"; it is a combination of factors that influenced us to move away from a cap can. Some of those considerations were:

**Working Voltage:** When used in a "stacked" manner (i.e., 2 or more capacitors in parallel) we can increase the working voltage of the capacitors in our circuit to 700-900 volts upon turn on, settling to 375-400V nominal operating voltage. Most cap cans are limited to about 525-550 V turn-on voltage, settling down to 400-475V nominal operating voltage.

**Tolerance:** Most multi-section cap cans used in audio today are designed with a tolerance of approx. +50% / -10%. We use discrete capacitors on our Dyna-70 Circuit Card Assembly (CCA) that have a tighter tolerance variation (usually +/- 10% or 20%).

**Temperature Rating:** Many multi-section cap cans made today are rated only for 55-85°C. Considering the proximity of both power and signal tubes to the Dyna-70 upgrade PCB, and operation with the Tube Cage in-place (which we recommend), we sought an increase in operating temperature margins as a design goal, and therefore used 105°C rated parts for the electrolytic capacitor pairs.

**Cost:** 4-Section electrolytic capacitor cans for the ST-70 are approximately \$50+; or approximately \$12.50+ per section (not including taxes and S&H fee's). We can use discrete capacitors rated for 400-500V and 105°C and execute a better capacitor filter network and improve voltage and temperature design margins at a lower cost than using a multi-section cap can.

**Space:** Finally, execution of the Dyna-70 Ultimate Upgrade design, we needed "real estate" between the tubes to host all components, as well as three 6SN7 preamp signal tubes. Likewise, we also had to incorporate the Auto Bias Module and its status LEDs, while maintaining a PCB layout which is

common to both the manual and auto bias component layout and follows the same basic assembly process.

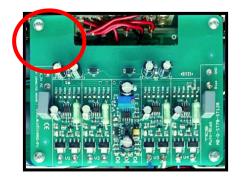
## Q3: ANOTHER ST-70 driver upgrade? What makes Miller Audio LLC's upgrade better than other ST-70 Driver upgrades now available?

Good question. If not obvious from this FAQ and our website information, a lot of effort was invested in the Dyna-70 Ultimate Upgrade. The field of ST-70 upgrades is vast with several providers who have been in the ST-70 and Dynaco upgrade market for 20+ years. However, we believe we have the best ST-70 audio upgrade available on the market today. A simple claim, but one listening session is all it takes to make a believer of you too.

In simple, we use <u>better parts</u>, <u>conservative design values</u>, <u>tight specification</u> of parts & tolerances, the <u>best suppliers in the industry</u>, and we back it up with a <u>great warranty</u>. You get what you pay for at Miller Audio LLC.

# Q4: I have seen Forum discussions about the Auto Bias modules; weren't there some problems with these? I have seen reports of failure with the Auto Bias modules on the web.

It is true; 5-6 years ago, (approx. 2018/2019) with the <u>first generation</u> of AB modules, <u>there were problems</u> with the 6.3 VAC power circuit which powers the module. This was addressed through the addition of a 6.3V matching Transformer to the module. This is either a black or gray molded "brick" that was not used on the first-generation bias modules, ref. pics below.







B- Second Generation Module w/ Transformer

#### Q4: Comparison of First & Second Generation Auto Bias Modules

It was also necessary to protect the Auto Bias module in case of tube failure. The latest generation of AB modules has built-in protection on the control module PCB to protect the module in case of tube failure. You will note minor differences in components between photo's A & B on the Auto Bias module providing this protection.

If you are concerned about the AB function, and want to save a few dollars, you can always purchase the Manual Bias kit and use the dollars to help pay for the required larger PA-060 Power Transformer. There is no difference in sound quality between a Manual or Auto Bias equipped unit.

#### Q5: What does the Dyna-70 Ultimate Upgrade kit cost?

Frankly, the Dyna-70 Ultimate Upgrade is expensive. In fact, our Dyna-70 Ultimate Upgrade is one of the more expensive ST-70 upgrades available. However, it is also much more than just a driver stage with tubes that are easier to find than 7199's! We addressed a design-to-cost compromise Dynaco

made with the ST-70: its low-cost power supply system with a single rectifier tube. We upgraded the power supply and made that upgrade using our Dyna-70 PCB, whereas most providers of ST-70 driver updates, only update the audio drive PCB and the tubes on the PCB. In upgrading the power system, we gave the ST-70 what it really needed to perform on par with a McIntosh, Audio Research or Conrad Johnson product: MORE POWER!

Dyna-70 Ultimate Upgrade w/ Manual Bias \$349.95 MSRP

Dyna-70 Ultimate Upgrade w/ Auto Bias Module \$499.95 MSRP

Manual or Auto Bias PCB \$60.00 MSRP

(For those who want to purchase a Dyna-70 PCB and populate with your own choice of components)

Manual Bias PCB Assembly Fee \$150.00

Auto Bias PCB Assembly Fee \$185.00

Kits include all parts required to assemble the Dyna-70 circuit card; a Printed Circuit Board for either Manual or Auto Bias configuration, electronic components, fasteners, wire and shrink wrap to complete integration with your ST-70.

<u>Kits do not include tubes</u>; these are an additional cost item required to complete the Dyna-70 upgrade. If you have a good set of 6CA7 / EL-34 tubes in your Dynaco ST-70 now, they will work fine with our Dyna-70 Ultimate Upgrade system.

We offer a complete compliment of tubes for ST-70's, as well as film cap options for coupling caps in the audio circuit. We also offer a Trade-In program for your tired, rusty old ST-70 for a completely new ST-70 with the Dyna-70 Ultimate Upgrade already integrated into it. Ask for details on our ST-70 amplifier Trade-In option.

## Q6: Wow, \$350 for an ST-70 Upgrade. That is seems high...

You get what you pay for. There is "more of everything" when comparing a Dyna-70 Ultimate Upgrade to other ST-70 upgrades. Most importantly, you will hear the difference the first time you listen to our Dyna-70 Ultimate Upgrade- we promise!

In 1960 the value of \$1 U.S. Dollar was of course \$1, but today in 2024 the value of One Dollar is now \$10.59 (2024). Said another way, a Dynaco ST-70 Kit that sold for \$100 in 1960 would now cost \$1059 in today's money, due to inflation.

Another perspective: Have you seen what ST-70's are selling for today? 5-6 years ago, used ST-70's were \$300-\$600; today decent ST-70's bring \$800-1200+, with restored or newly built ST-70's going for \$1500-\$2000+. The truth is that ST-70's have appreciated to the point that one can justify spending more on upgrades because they are worth more today, modified or not.

Finally, we leave you this thought on prices of audio equipment: "...Great, high quality audio products aren't cheap; and cheap audio products aren't great..."

## Q7: Your upgrade costs more than that- one must buy a bigger PA-060 Power Supply Transformer too. Correct, there is no way around it- to get an ST-70 to really "sing" it needs more clean power, it is that

simple. One cannot power our Dyna-70 Ultimate Upgrade without using a larger Power Supply

Transformer. However, you will hear the results the first time you play your favorite tunes on a Miller Audio Dyna-70 upgraded ST-70. The good news is that if you were to buy a new ST-70 amplifier kit today, it already comes with the larger PA-060 Power Supply Transformer as standard equipment; most everyone came to realize the ST-70 needed a more powerful transformer to perform well and operate at cooler temperatures.

### Q8: What 6SN7's do you recommend for the Dyna-70 Ultimate Upgrade?

One has a wide selection of 6SN7 tubes to choose from, so getting the correct 6SN7's for your amplifier is a key element to getting great sound. There are several types of 6SN7's to choose from; several you can use safely in your audio equipment and one that you want to avoid. Today, you can use a new production 6SN7-GTB tube in any application that calls for a 6SN7-GT or 6SN7-GTA tube. However, one cannot go the other way around and put a New Old Stock (NOS) 6SN7-GT in place of a 6SN7-GTA or -GTB, because it will be over driven and will likely fail in short order.

#### **6SN7 & 6SN7-GT** (Avoid)

Starting with tubes made in the 1940's there is the 6SN7 & 6SN7-GT; where GT stands for "Glass Tube". However, this tube is not ideal for use in modern-day tube equipment (it has less gain than the GTA & GTB versions) and lower plate voltages and plate dissipation {3500mW} than newer versions of the 6SN7 {i.e., 5000mW}). Early 6SN7 & 6SN7 GT's have a maximum operating voltage of around 300 volts, whereas the later -GTA & -GTB's are rated for 450 volts. The straight 6SN7 & 6SN7-GTs are the 6SN7's you want to avoid; it is not suitable for use in most modern-day audio equipment. Yes, you can find folks on the web that are using -GT tubes in a *preamplifier*, but we suggest you not take that risk in a Dyna-70 Ultimate Upgrade *amplifier*.

## 6SN7-GTA (Use)

This tube was developed for and used in the first mass produced televisions in the early 1950's. The-GTA version is an improved -GT, which has higher plate dissipation than the -GT (5000mW vs 3500mW). Also, with the small amount of real estate in early TV's and the need for a lot of tubes to operate a TV, the tubes needed to be shorter to make more room and most -GTA tubes are of the short glass bottle version. Most -GTA tubes will be of an older vintage and if you have a choice between a GTA or GTB, assuming all things are equal, we recommend your choose a -GTA that has the sound you like at a price that is reasonable, otherwise we suggest that you default to the -GTB.

#### **6SN7-GTB** (Recommend)

Finally, there is the 6SN7-GTB; it is a -GTA tube but designed with a more robust heater filament that permitted faster heating of the tube upon turn-on of the TV. New Production GTB's are available and of course there is a large volume of New Old Stock (NOS) 6SN7-GTB's available. The ideal 6SN7-GTB are the Sylvania made tubes. However, any U.S. or Western-made NOS 6SN7-GTB are great tubes, and you can spend as little, or as much as you like, on several select 6SN7-GTB's. Miller Audio LLC stocks both New Production and NOS tubes and if there is something you want specifically, let us know. We have several NOS tube sources that can supply any brand or make of 6SN7-GTA or GTB tube you might want and at several price points to fit any budget.

## Q8(a): What about Russian 6H8C / 6N8P 6SN7 Equivalents?

We have tested Russian-made 6SN7's; several eBay sellers and specialty vacuum tube retailers offer these tubes here in U.S.A.

In simple, we've had too many customers who put in Russian tubes of the wrong description, and they ruin either the tubes (if lucky) or damage their amp (worst case). We had a customer recently put in Russian equals for an EL84/6BQ5 power tube in a Magnavox 9300 series amplifier (Miller Audio services our local customers who we built stand-alone amplifier conversions for some years ago), and it took out every Russian power tube in the amp. A complete waste of time and money and it required another new set of tubes. This time we recommended the customer buy JJ Electronic EL84's - they have worked perfectly since- and the lesson was learned.

If you are going to use the imported equals to a 6SN7-GTB, we suggest that you have a tube tester (more than one tube tester for more consistent measurements) so you can check each tube and ensure that you can match-up tubes properly (however, good luck finding the proper tube tester setting to test a Russian tube!).

# Our position on use of Russian equals to 6SN7's: We do not sell these tubes; we do not warranty our amplifiers with these tubes, and we do not recommend use of these tubes in our amplifiers.

We take this position since there are some confusing factors for customers to sort through, like understanding Russian Cyrillic alphabet vs our English Alphabet (aka Latin or Roman Alphabet) and ensuring you don't confuse the proper identification of the tube. It's your amplifier and you can operate and use it anyway you like, but if it fails because you used an imported Russian 6SN7 tube (i.e., 6H8C or 6N8P, etc.), we will not warranty the repair of your amplifier. Makes no difference if a Manual or Auto Bias unit, it will not be warrantied. We also state this in our Assembly Manuals, so this applies to both Miller Audio built amplifiers as well as Kit built amplifiers that you might assemble.

## **Q9: Does Miller Audio offer custom Resistors, Capacitors, and related Passive Components?**

We work with customers who desire a special order set of components, such as resistors, capacitors, and NOS Vacuum Tubes. However, we approach use of such "boutique" components with some reservation, since one's hearing abilities, depending on one's age and what loud sounds you have been exposed to over your life, impact what you can hear now. Unless you have great hearing- and know it- (such as being tested by a professional hearing specialist known as an Audiologist) then it could be an expensive purchase which you get little enjoyment from (but everyone else who might listen will appreciate it!).

If you are interested in exploring "component rolling," then we suggest the best place to start is not with resistors and capacitors, but in rolling vacuum tubes. If you can hear and discern the subtle differences in either preamplifier or power output tubes, you can then ascertain your hearing abilities and your ability to "sense" and hear resistors and capacitors, which tend to be much more subtle and difficult to hear changes, primarily because the time frame to "A/B" compare is much longer than just pulling tubes and inserting different tubes.

Also, something else to consider: Just because your friend claims that his recapping of his speaker crossover changed it from a so-so speaker to a Altec, JBL or Klipsch "killer speaker," take a lot of these comments with a grain of salt. Yes, often speaker manufacturers use a cheaper electrolytic cap in place of a proper film cap, and <u>you can improve</u> the sound quality with these type of changes in speakers. However, some part substitutions in an amplifier are not this simple or easy to make.

If you desire a custom or special set of resistors & capacitors, feel free to contact and discuss with us. If you are planning a new amplifier custom build and you wish us to use your supplied resistors, capacitors, or tubes, we'll gladly do so. However, we cannot warranty components that we did not procure, qualify & test for suitability- or that we know our suppliers have also qualified and approved.

If you can accept that exception, we will gladly assist you in achieving "Audio Nirvana" with whatever parts you want to use.

## Q10: Can the Dyna-70 really be called an upgraded ST-70? Given all the changes Miller Audio has made, is it even the same amplifier?

We get this question a lot at Audio Shows, where one can have a 1-on-1 conversation with show attendees and potential new owners of Dyna-70's. Despite the observation by some that it's a completely different amplifier, let's review what our Dyna-70 and an ST-70 still have in common (regardless of whether the original ST-70 PC-3 audio driver card is still in the amplifier, or an aftermarket PC-3 that allows use of tubes other than a 7199 is used).

- a) The Dyna-70 basic architecture is unchanged from an ST-70. The amp is used in Pentode/Ultralinear mode, the EL-34 tubes are cathode biased, using a Push-Pull tube configuration, just like the ST-70, which has not changed.
- b) We use the EL-34 family of vacuum tubes, which are still integrated using the same pin-out and wiring configuration as the ST-70. The only difference is in our bias circuit design for the EL-34 tubes. We use a dedicated bias circuit for each power tube and in the Dyna-70 amplifier we have 4 independent bias settings, one for each power tube.

This is not a unique feature of the Dyna-70, as there are other Audio upgrade cards for the ST-70 that also offer independent bias setting for each power tube. No one claims these amplifiers are not ST-70's just because the audio driver card was modernized with independent bias for each tube.

- c) We use the PA-060 Power Supply Transformer; and we use the latest model of the PA-060 which is supplied by several transformer manufacturers, who also follow the original construction and winding technique used by Dynaco. The PA-060's manufactured today are a better transformers because they feature a larger gauge of lead wire on the primaries & secondaries and a taller, 2-inch lamination stack that produces more power, runs cooler, and doesn't hum like some of the older short stack transformers did.
- **d)** We use the Dynaco A-470 OPT transformer; for Output Transformers we offer customers the option of selecting an original, restored A-470 for their new Dyna-70 amplifier, or we can supply a new, reproduction A-470, also offered by several transformer suppliers.

OPT Transformers can be a sensitive topic because Dynaco A-470's are credited with helping the ST-70 have the great sound signature it has. Experienced ST-70 owners agree, and some won't have an ST-70 unless it has the original cloth-leaded A-470's in the amplifier. We understand these preferences and respect those that want an original Dynaco transformer.

An interesting detail regarding how we do business: If you buy a new Dyna-70 amplifier that Miller Audio builds for you, and you specify original Dynaco made A-470's, we not only will supply your restored A-470's, but we also warranty those transformers just like they are new transformers! We have not had a failure of any original Dynaco A-470's in any amplifier that we have built. However, if you want a new production A-470 transformer, we will supply those as well; the price is the same - the warranty is the same (we've not any failures of new production A-470's either).

The next question is: "Which transformer sounds better?" That is your decision, not ours. You know best how well you can hear, the quality and condition of your audio system components and the acoustic properties of your listening room; that is a complex decision only you can make. A "least risk"

decision / recommendation is to default to use of original Dynaco A-470's; it's the only practical advice we will offer.

**e)** The original ST-70 Capacitor can is still used (from an electronic architecture standpoint), <u>but it's not in a single can anymore</u>. Look at a photo of our Dyna-70 circuit card, note at the rear of the circuit card, next to the PA-060, you see four sets of electrolytic capacitors across the back of the circuit card-that is the old four section capacitor can, just used in a more modern configuration. We've just changed the "electronic packaging," not the need for, or use of capacitance and filtering in the amplifier. We suggest you review **Q2** above for why we re-designed the 4 section cap can as used in the ST-70 as 4 discrete capacitor sets in the Dyna-70 Ultimate Upgrade.

An electronic packaging change like this is what we believe generates the observation the Dyna-70 isn't an ST-70. However, our marketing slogan for the Dyna-70 is: "We bring the ST-70 into the 21st Century" – and we mean it!

f) We still use the C-354 Choke and use it in the same manner as Dynaco did in the ST-70. The Choke, like the Power Supply and OPT transformers is the same "Iron," and we use it in the same application Dynaco did. Again, "electronically", it's still an ST-70 in basic architecture than the amplifier might appear to be "visually". You can't see the Choke in an ST-70 (and you can't see ours either) but know it's under the chassis and in the same location it's always been, and we use in the same circuit as Dynaco did.

# Q11: Do you still offer the standard Dynaco ST-70 Stainless-Steel Chassis? You show most of your products with your new Black chassis...

Yes, we still offer the Stainless-Steel Chassis and we keep them in stock. For 2024, and the near-term foreseeable future, we have focused on our new Black powder coated chassis. It's a new, more modern look, and of course, one can now use a custom IEC Power Cord with our new Black Chassis; that can't be done with the Stainless-Steel chassis.

#### Q12: Have you considered making a Tube Rectified Dyna-70 Ultimate Upgrade product?

A very interesting question... Yes, we have. Stay tuned to this FAQ and the Miller Audio website for new products to be announced in 2025, we just might have a tube rectified Dyna-70 Ultimate Upgrade as a new product. It has more to do with the economy and future view of inflation and balance of everyday items we must have to live vs luxury, or nice-to-have items, that are optional.

#### Q13: Do you offer new Amplifiers without Tubes?

A strange question, but we get it more than one might think. We build you a new Amplifier and give you a 1-Year Warranty on all parts and labor; the tubes only have a 90-Day manufacturer's warranty. However, for us it makes no sense to sell you a new amplifier for you to then insert your own tubes and hope all is well. In these cases, we ask that you send us the tubes you want to use and we will not only test them, we'll put them in your new amp and burn it in with your tubes. When we ship the amplifier to you, you know it works properly and that we have checked everything out and you saved a few bucks by using your own tubes... But!

What are you going to use for a spare set of tubes? We advise all customers to have a spare set of tubes in case you have a weekend listening event and incur problems with your tubes- do you cancel the party?

Q13: Have a Question? Send us your question(s) - if we use in this FAQ section, we will give you a 10% discount on your next order